

English

Service manual Miniflex





































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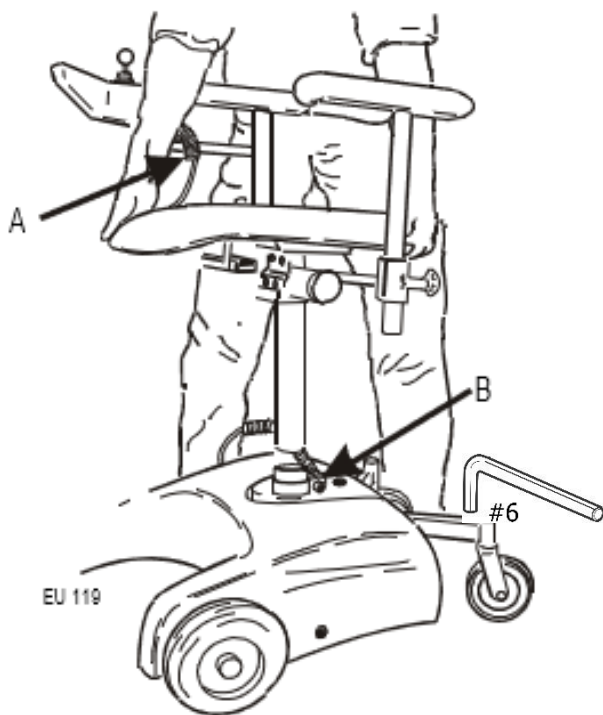
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Symbols

 Warning	 Read the user manual
 Warning risk of crushing	 Seat angle
 May not be ironed	 Backrest angulation
 No strong chemical liquid	 Backrest height
 No chlorine bleach	 Seat depth
 Do not tumble dry	 Armrest height
 Machine wash 60 degrees	 Control button seat function
 Protected against moisture	 Charging socket
 Handle with care	 Input controller
 This side up	 SWL
 Permissible temperature	 Applied part Type B
 Permissible humidity	
 Permissible height	
 Date of manufacture	
 Manufacturer	
 Indoor use only	
 Maximum user weight	
 Serial number	
 CE mark shows compliance with EU regulations	
 Electrical components at special recycling	
 The product is part of recycling system	
 Component weight over 10kg	
 Operating cycle	

Dismantling the seat from the chassis

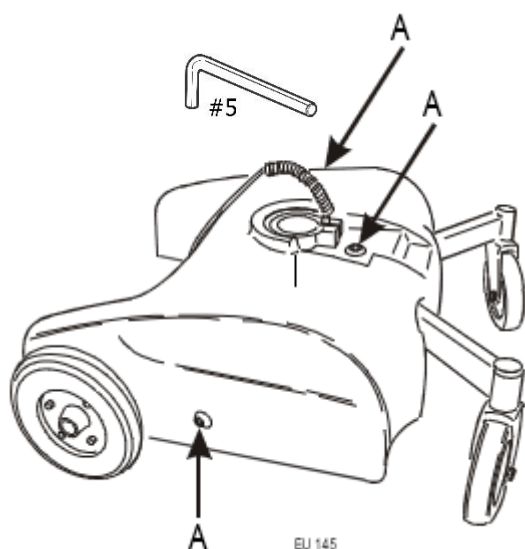


- Turn off the wheelchair
- Detach the bus cable **A** and if the chair is equipped with electric tilt / electric back angle, these cables are disconnected from the actuator and anchors in the seat cross.
- Loosen screw **B** with Allen key 6mm.
- Lift the seat unit.
- Place a block under the pipe in the chassis to get the right ground clearance.
- When assembling check that the seat is parallel to the wheels.
- Fasten screw **B** with a 6mm Allen key.
- Connect the Bus cable.
- Connect any electrical actuators and anchor the cables with cable ties.



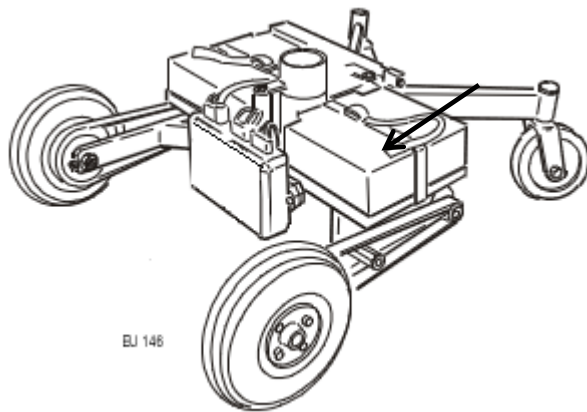
When you loosen screw **B**, the lifting column slides down towards the floor.
Risk of pinching.

Removal of the cover



- Loosen six screws **A** that hold the cover with Allen key 5mm.
- Lift off the cover.

Replacing the batteries

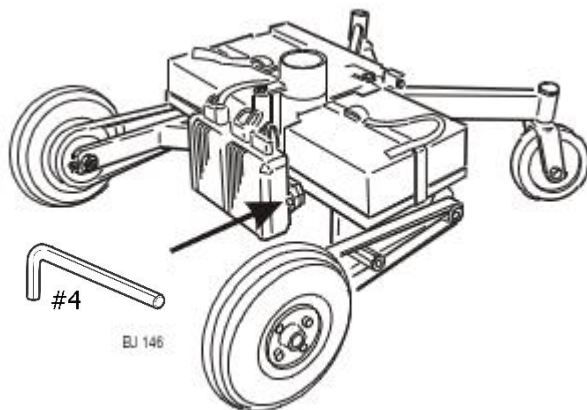


- Remove the cover, see above.
- Loosen the straps that hold the batteries.
- Turn off the main switch, on the circuit breaker.
- Detach the plus and negative terminals from the batteries.
- Remove the batteries.
- Install new batteries, making sure that battery cables marked with + are attached to the positive terminal of the battery and minus to the negative terminal.



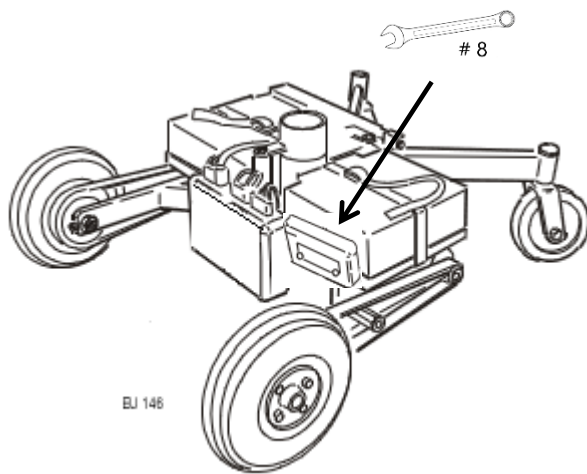
Observe caution risk of short circuit, work without metal jewelry/watch straps.

Replacement of control electronics



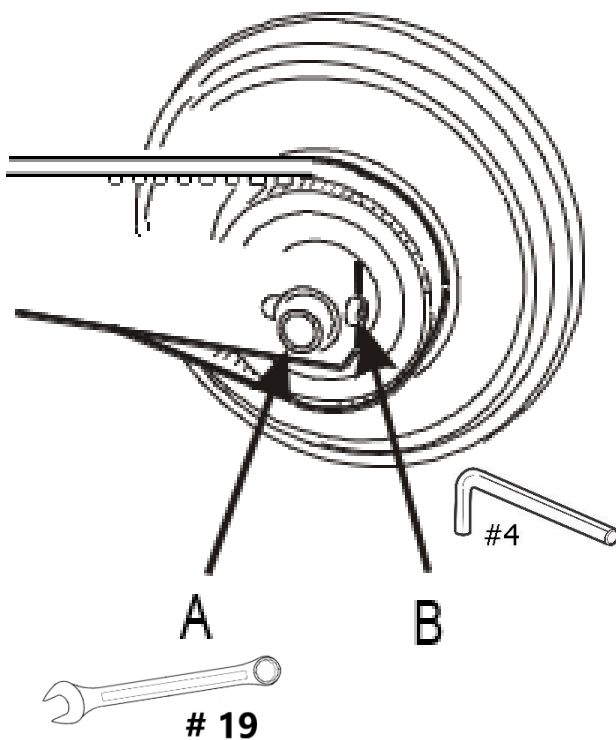
- Unplug all connectors from the electronics.
- Loosen the screws holding the electronics
With Allen key 4mm.

Replacement of actuator module



- Disconnect the Bus connector and the connectors for the seat actuators.
- Loosen the screws holding the module, lift out the module.
- Assemble the new module in reverse order.

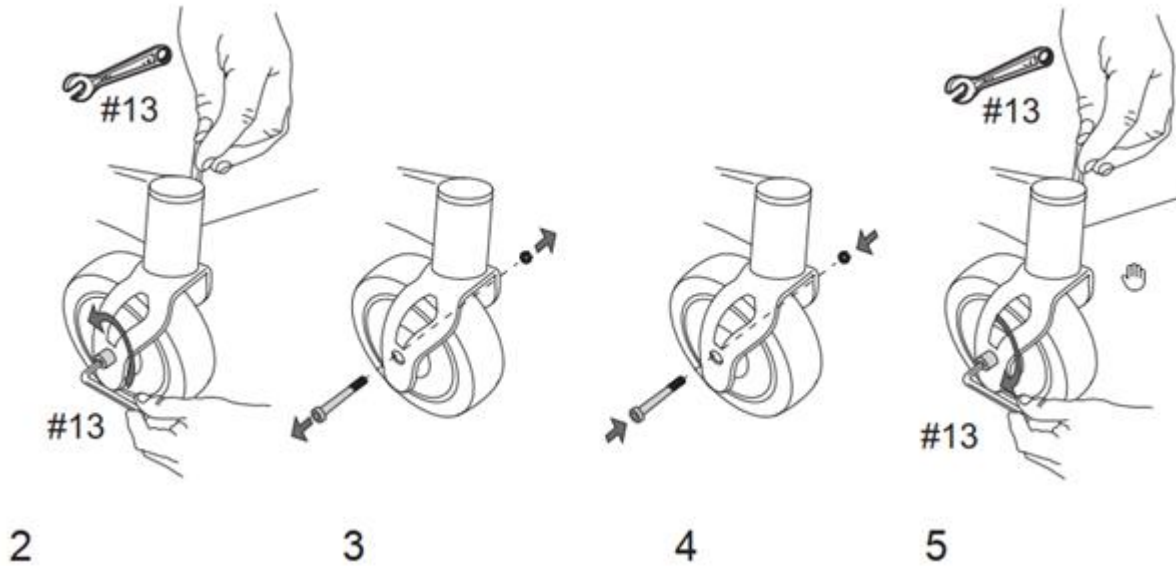
Replacing the drive belt



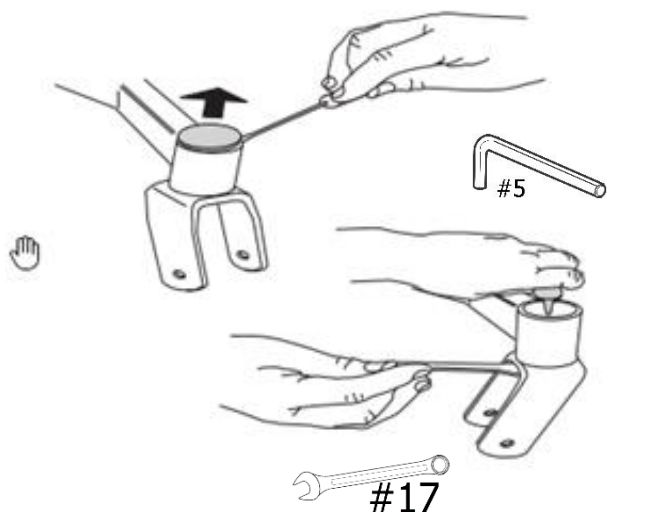
- Loosen the lock nut **A**. with wrench 19mm.
- Loosen the clamping screw **B** with the Allen key 4mm until the belt can be removed.
- Release the brake so that the belt can be rolled off.
- **Install** a new belt.
- Tighten the strap with clamping screw **B**. Correct belt tension by pressing on the belt with a load of 1kg, the belt should then sink **6mm for the short belt and 7mm for the long strap**.
- Tighten the lock nut **A**.

Castor Wheel Replacement

Place a wooden block or similar under the control arm to relieve pressure on the wheel. **2.** Loosen the wheel bolt with Allen key 5mm and fixed wrench 13mm. **3.** Remove the screw and lock nut, loosen the wheel and replace or clean it. Always install a new screw and lock nut. Sec. 5. Tighten the screw/nut securely, try to make the wheel spin without seizing.

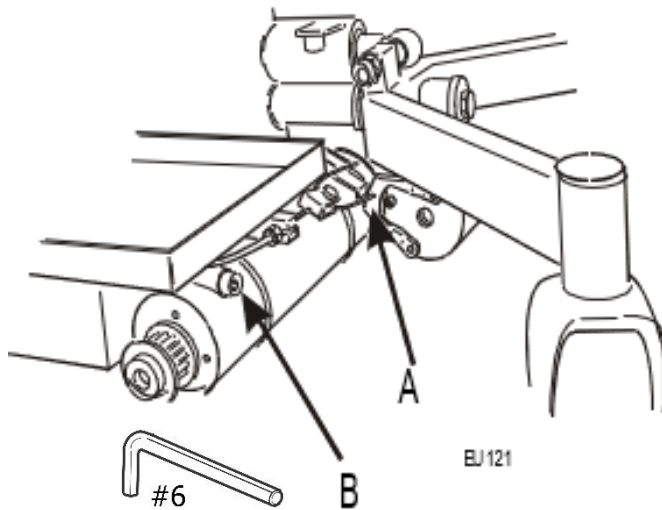


Replacement fork and bearings



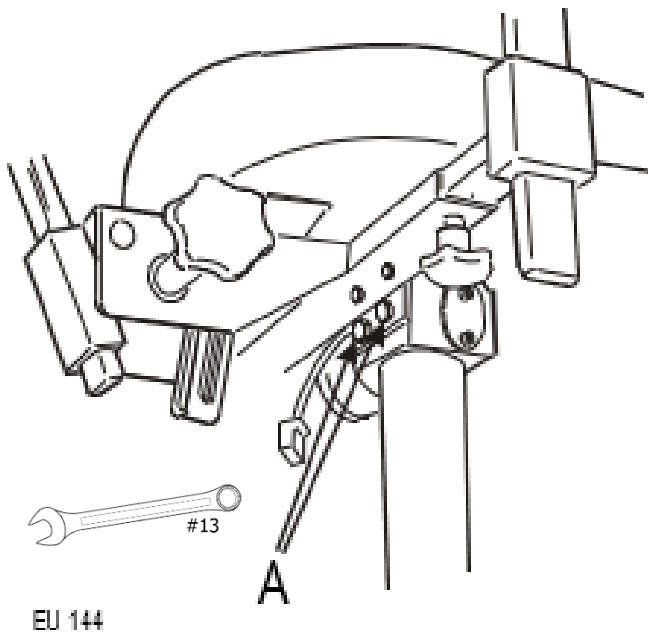
- Remove the plastic cover using a screwdriver or similar.
- Loosen the screw from above with Allen key 5mm while holding the nut from underneath with fixed wrench 17mm.
- Install a new fork and bearings or only a new bearing.
- Re install the plastic cover.

Replacement drive motor



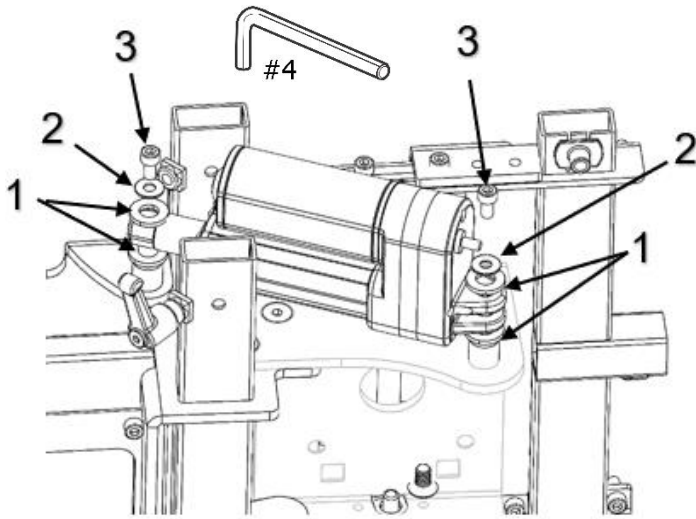
- Dismantling the drive belt (see above)
- Unplug your motor contact (M1, M2) from the electronics.
- Cut off the cable ties on the battery box.
- Loosen screw **A** on the right cable lock nipple and pull out the wire.
- Loosen screw **B** on the frame's engine mount with Allen key 6mm and unplug the motor.
- Install new engines in reverse order. Note that the motor should be pushed in so that it is in contact with the mount.
- After installation, check that:
- The brake neutralizer does not run too sluggishly.
- Function of the microswitch.
- Both motors disengage.

Dismantling seat actuators



- Remove the seat unit from the chassis (see page 3)
- Loosen screws **A** completely with a fixed wrench 13mm, a total of four screws and remove the actuator.
- Reassemble in reverse order.

Mounting tilt actuators



- Install plastic washer **1** on each axle pin.
- Install tilt devices.
- Install plastic washer **1** on each axle pin.
- Install screw **3** M5 pre-treated with thread locker and washer **2**.

Same installation procedure applies to all models of tilt device.

Debugging

Problem

The wheelchair won't start

Circuit breaker tripped.
Batteries depleted.
Gaps in cables/connectors.

Measure

Check the circuit breaker
Charge the batteries, if not possible replace the batteries
Locate gaps and fix, troubleshoot using
Flashing codes or diagnostics via computer

Batteries do not accept charging

Circuit breaker tripped.
Batteries completely discharged.

Check, reactivate.
Replace batteries or connect in parallel with charged batteries to
Get the charging to start, Let charge for 10-20min and try to
remove the parallel connection. Charging should now continue until
it is fully charged.
Check the charger's LEDs, If no error is indicated, try measure
the Volt of the batteries with a multimeter, should rise when the
charger is connected.

Charger broken?

Battery capacity drops quickly

Batteries are dropping capacity fast

Replace the batteries.

The status indicator flashes.

Activated decoupling?
Faults in control systems?

Apply the brakes.
Check the flashing code or run the diagnosis with the computer.

The wheelchair is slow?

The right driving program?
Half-speed switch activated?

Select Speed Driving Programs.
Seat raised, possible leverage switch activated or broken.
















Errors and diagnostic codes Linx

If there is something wrong with the system when it starts flashes the status light in red. Now the error can be located using the following troubleshooting guide. The number of flashes indicates the typ of error. The electronic driving system must be switched on before trouble shooting.

Light code		Action
1	Error on control box	Check cables and connectors
2	Network or configuration error	Check cables and connectors Charge batteries Check charger
3	Fault on the left engine	Check cables and connectors
4	Fault on the right engine	Check cables and connectors
5	Fault on the left magnetic brake	Check cables and connetors
6	Fault on the right magnetic brake	Check cables and connectors
7	Module fault	Check cables and connectors Check modules Charge batteries

Troubleshooting R-Net

1 LED 	The battery needs charging or there is a bad connection to the battery. Check the connections to the battery. If the connections are good, try charging the battery.
2 LED 	The left hand motor* has a bad connection. Check the connections to the left hand motor.
3 LED 	The left hand motor* has a short circuit to a battery connection. Contact your service agent.
4 LED 	The right hand motor* has a bad connection. Check the connections to the right hand motor.
5 LED 	The right hand motor* has a short circuit to a battery connection. Contact your service agent.
6 LED 	The wheelchair is being prevented from driving by an external signal. The exact cause will depend on the type of wheelchair you have.
7 LED 	A joystick fault is indicated. Make sure that the joystick is in the center position before switching on the control system.
8 LED 	A possible control system fault is indicated. Make sure that all connections are secure.
9 LED 	The parking brakes have a bad connection. Check the parking brake and motor connections. Make sure the control system connections are secure.
10 LED 	An excessive voltage has been applied to the control system. This is usually caused by a poor battery connection. Check the battery connections.
7 LED+ S  	A communication fault is indicated. Make sure that the joystick cable is securely connected and not damaged.
Actuator Flash 	An Actuator trip is indicated. If more than one actuator is fitted, check which actuator is not working correctly. Check the actuator wiring.

Block Diagram LINX

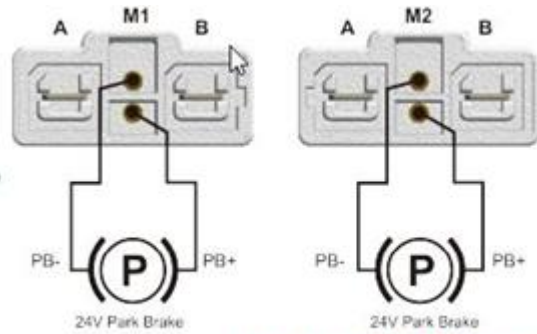
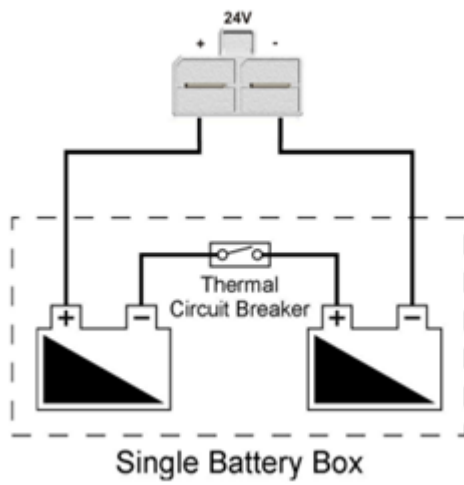


Figure 20: Two 24 V park brakes

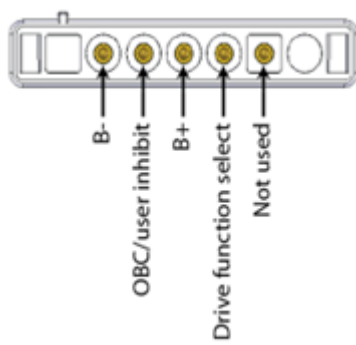
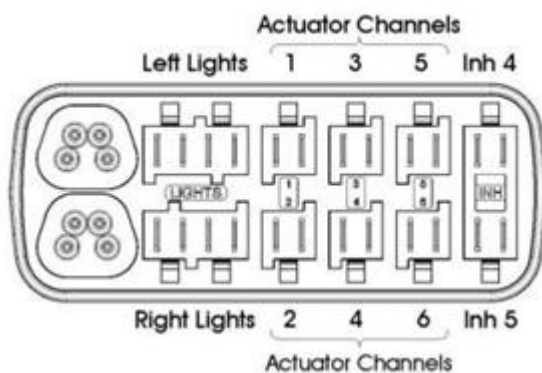
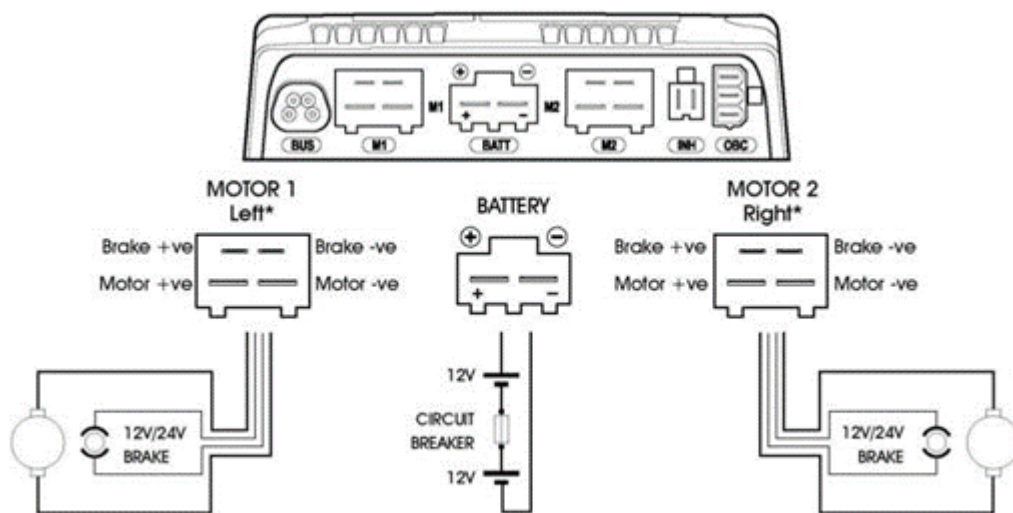
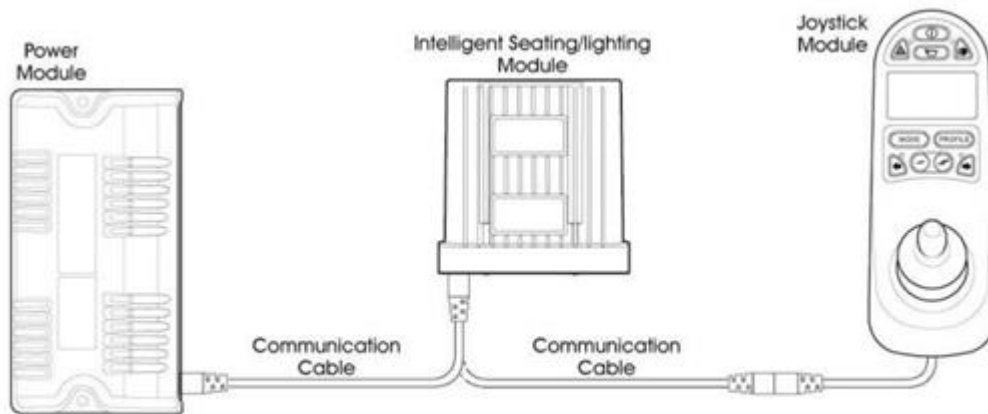


Figure 24: The utility connector

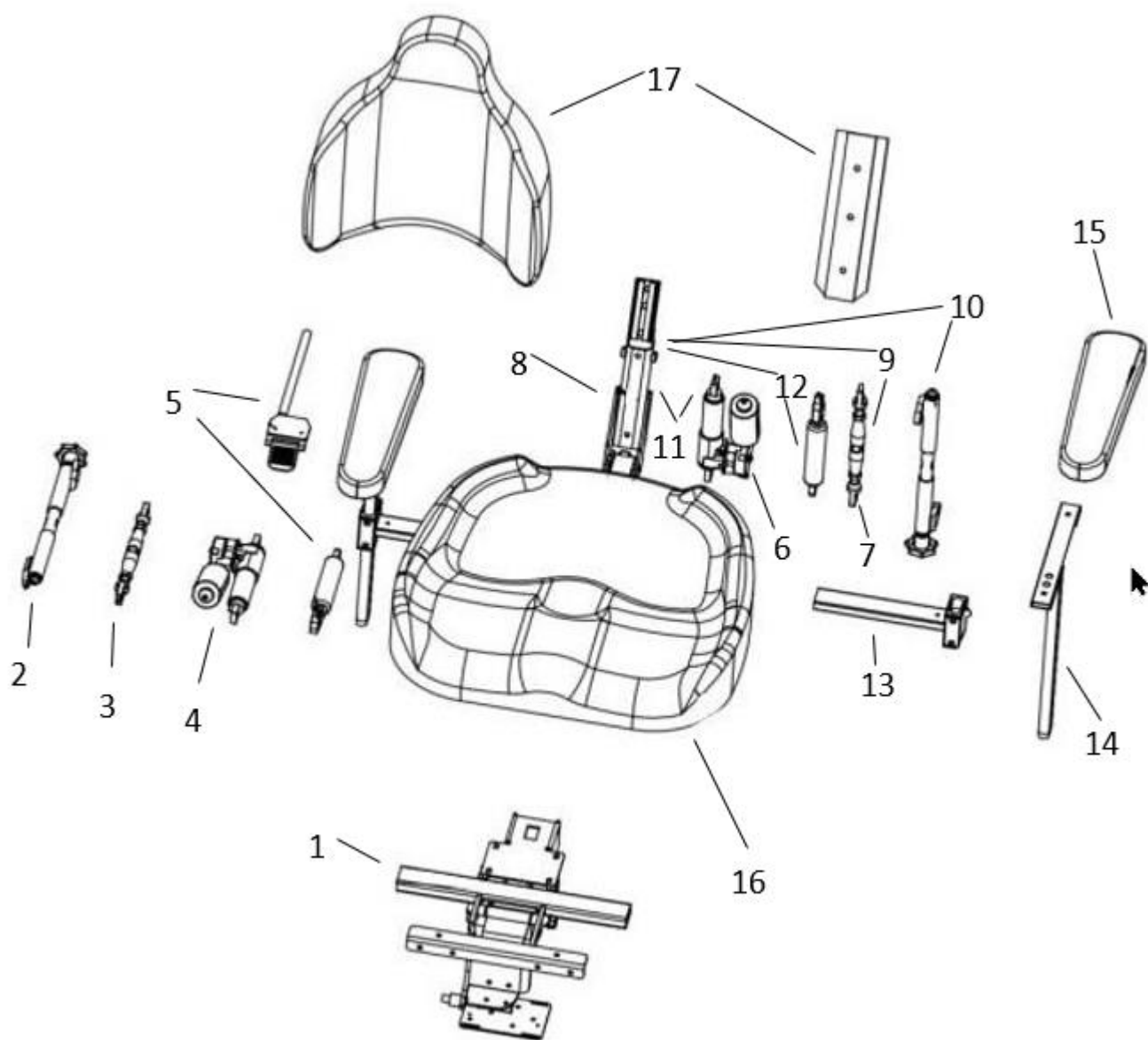
Block Diagram R-Net



Technical data chassis

Class	A
Maximum user weight	150kg
Length	740mm
Length with footplate	920mm
Width	580mm
weight	62kg
Maximum mileage	22km
Maximum speed	4,5km/h
Forward braking distance	1000mm
Braking distance to the rear	1000mm
Turning radius	1000mm
Ground clearance	60mm
Obstacle Moving Forward	40mm
Obstacle Climbing Backwards	40mm
Static Stability	10° / 10° / 8°
Dynamic stability uphill's	6°
Dynamic downward stability	6°
Dynamic Stability Sideways	6°
Drive wheel	200*50mm solid
Swivel castors	125mm solid
Max run time	8,5h
Batteries	2*12V-22Ah AGM
Charger	ECB401 Easy Buddy 4A
Controllers	Dynamic LINX or PG-R-Net
Seat height 180mm seat lift	440-620mm plus 60mm padding
Seat height 250mm seat lift	520mm-770mm plus 60mm padding

Exploded view / schematic SitRite



List of articles SitRite

Pos.	Item	Designation
1.	800010-1950	Seat base complete
2.	800010-1953	Tilt crank
3.	800010-1952	Tilt mitt screw
4.	699102-8000	Actuator new sit cross 24V 50mm
5.	800010- 1955	Tilt gas piston
6.	699102-8010	Actuator Multi-back rest 24V 40mm
7.	229001-6008	Back tilt manual bar
8.	227001-6200	multi-backrest component-handled
9.	227001-6000	Multi backrest with manual setting
10.	227001-6100	Multi backrest with crank
11.	227002-6100	Multi backrest with Electric actuator 24V
12.	227003-6000	Multi backrest gas adjustment

See pages 9 & 10 for more information about the multi-spine

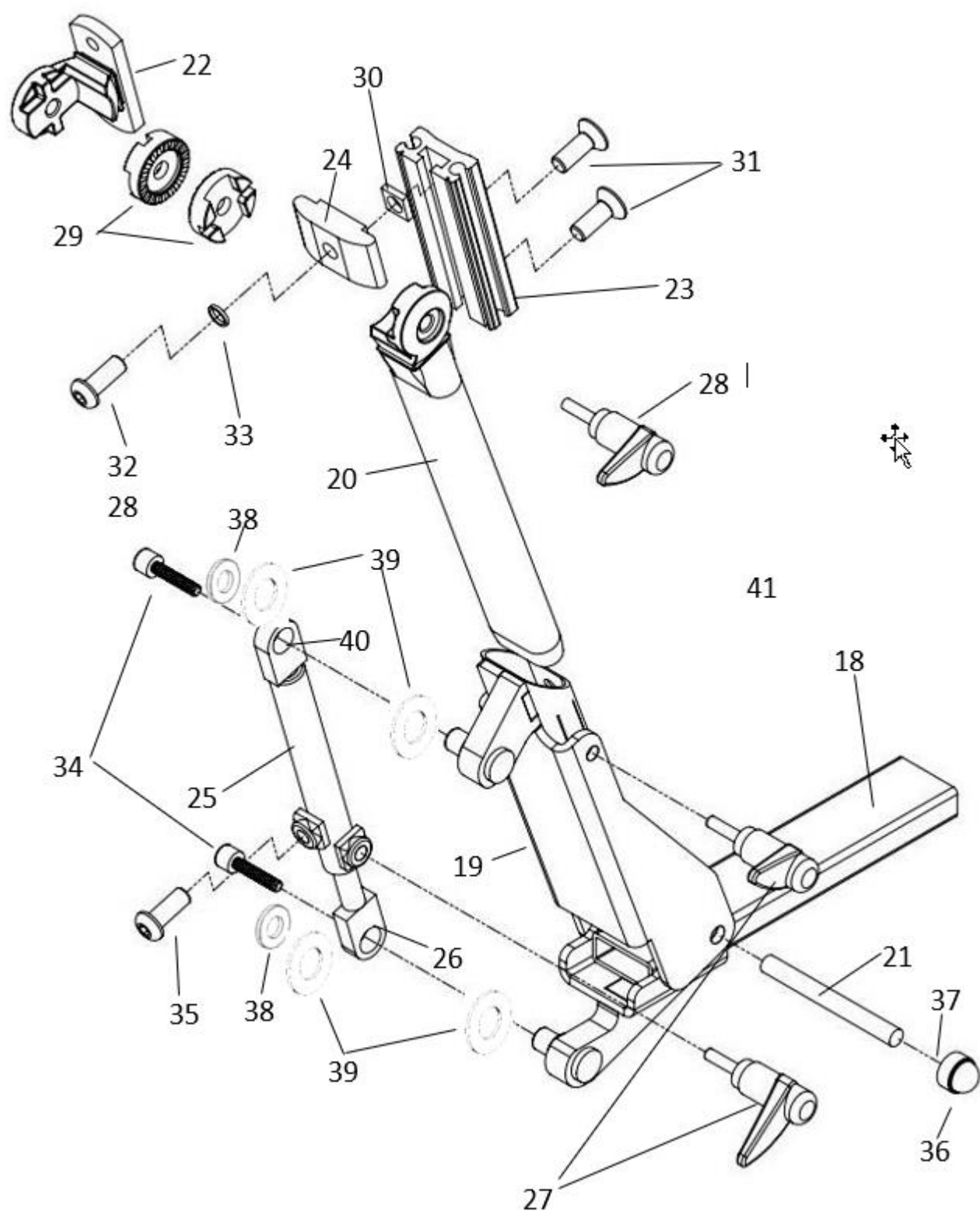
13a.	634001-4012	Armrest width adjustment
13b.	624001-4012K	Armrest Classic width adjustment
14.	624001-4010K	Height adjustment armrest Classic
15a.	624002-4004	Armrest Plate Soft 30*3cm
15b.	624001-4004S	Armrest plate soft 30*5cm
15c.	624002-4007	Armrest plate soft 40*3cm
15d.	624001-4007	Armrest plate soft 40*5cm

16a.	624520-4040	Seat SitRite 40*40cm
16b.	624520-4045	Seat SitRite 40*45cm
16c.	624520-4545	Seat SitRite 45*45cm
16d.	624520-4550	Seat SitRite 45*50cm
16e.	624520-5050	Seat SitRite 50*50cm

Back cushions SitRite is delivered with an aluminum rail mounted.

17a.	224525-3640	Backrest cushion SitRite 37*43cm
17b.	224525-4245	Backrest cushion SitRite 42*45cm
17c.	224525-4550	Backrest cushion SitRite 47*47cm

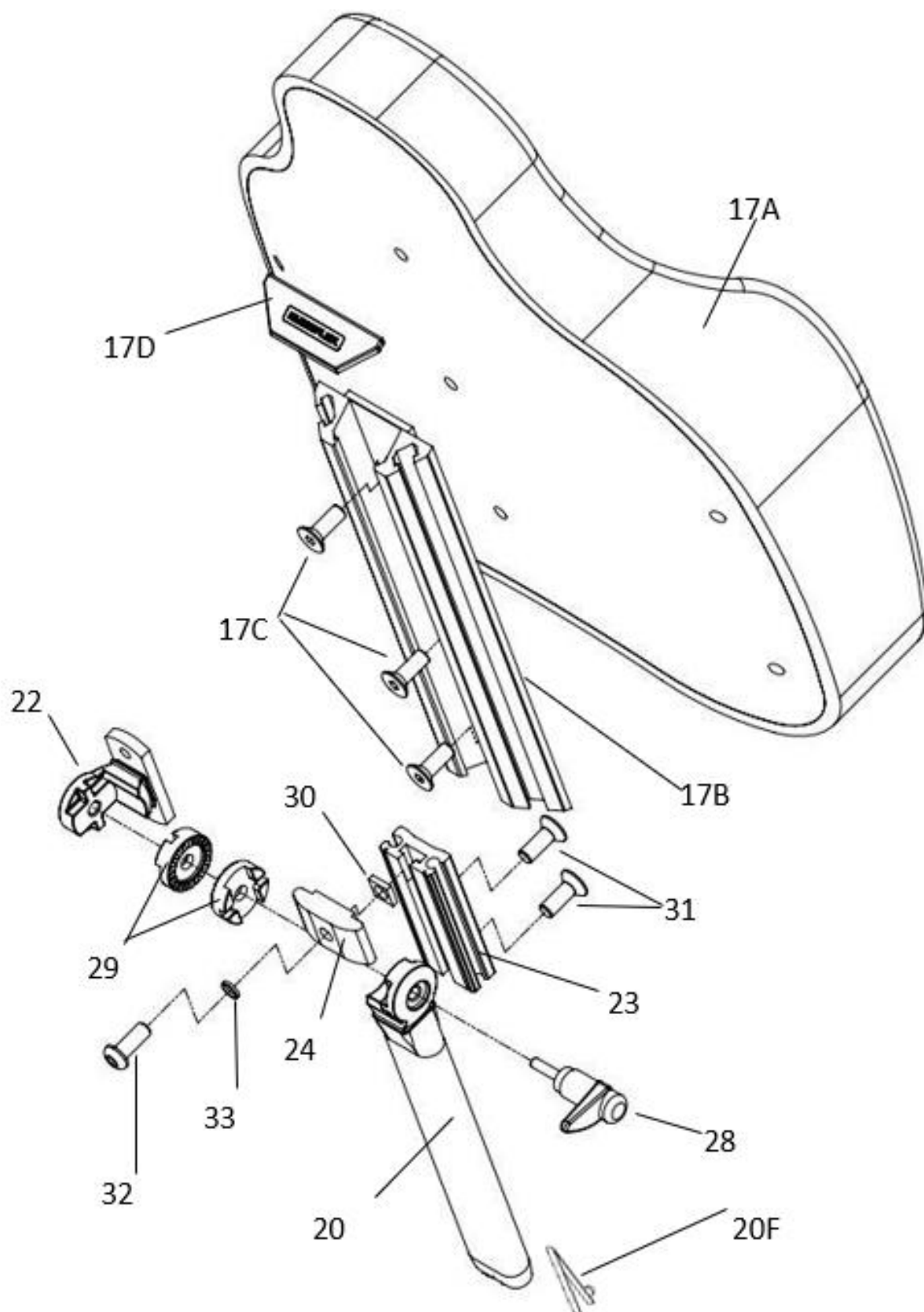
Exploded view Multi-backrest



Part list Multi-backrest

Position	Article	Name
18.	SW-01985	Back post lower back
19.	SW-01992	Back post upper part
20.	SW-02034	Back post Multi Back
21.	SW-01999	Pin bolt M8
22.	274001-6005	Profile fastening
23.	674001-6004	Profile back post ABC
24.	675002-4400	Aluminum profile lock lug ABC
25.	SW-01993	Adjuster, back post
26.	SW-01997	Pole Adjuster back post
27.	7WN5000-8*16	Locking lever WN 500 65-M8*16
28.	7MRP-63-8*30	Locking lever MRX 63p-M8*30
29.	624001-9000	Gear lock
30.	7ML4M-8	Fyrkantsmutter M8 FZB
31.	7F6S-8*22	Screw MF6S-M8*25 black chrome
32.	7K6S-8*25	Screw K6S M8*25 black chrome
33.	7BRB-8.4*16	Planbricka 8,4*16*1,5 black chrome
34.	7MC6S-5*10	Skruv MC6S-M5*10 FZB Locktite
35.	7K6S-8*12	Screw K6S M8*12 black chrome
36.	7KH-13-8	Nut cover M8
37.	7LOCKING-M8L	Lock nut M8 DIN 985 FZB
38.	7BRB-5.3*10	Washer 5,3*10*1 FZB
39.	7PLASTB-10,5*18	Plastic washer 10.5*18*1.0
40.	7BM-1008-FB	Lubrication-free bushing Dry star 10*12*8
41.	2FJL-6*80E	FJ LOCK 6*80

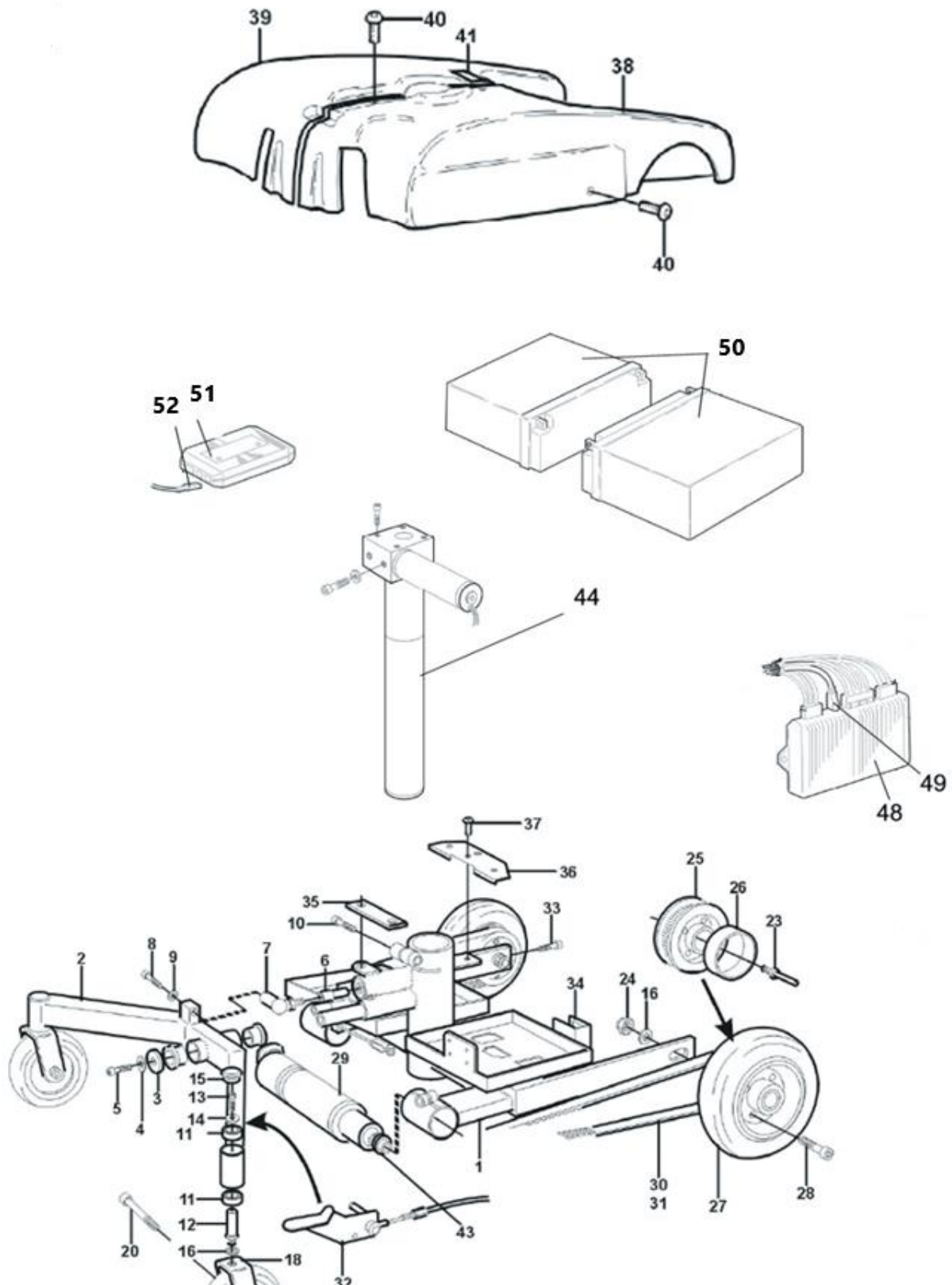
Exploded view backrest SitRite



Part list backrest SitRite

Position	Article nummer	Designation
17a.	624525–3640	Backrest cushion SitRite 36*40cm
	624525–4245	Backrest cushion SitRite 42*45cm
	624525–5050	Backrest cushion SitRite 50*50cm
17b.	674001–6001	Back profile ABC high 280mm
17c.	7F6S-6*14	Screw MF6S-6*14
17d.	SW-01502	Cover aluminum profile ABC SitRite
20.	SW-02034	Back post Multi Back
20f.	2FJL-6*80E	Spring lock 6*80 ENK NITAD
22.	274001–6005	Profile fastening
23.	674001–6004	Profile back post ABC
24.	675002–4400	Aluminum profile lock lug ABC
28.	7MRP-63-8*30	Locking lever MRX 63p-M8*30
29.	624001–9000	Gear lock
30.	7ML4M-8	square nut M8 FZB
31.	7F6S-8*22	Screw MF6S-8*22 FZB
32.	7K6S-8*25	Screw K6S M8*25 black chrome
33.	7BRB-8.4*16 SK	Planbricka 8,4*16*1,5 black chrome

Exploded view chassis Miniflex



a

Partlist Chassis Miniflex

Position	Article	Designation
1.	659001-1000 500	Chassis steel parts
2.	358001-7000	Rear cradle
3.	659101-2001	Spacer
4.	7FBB-10,2	Spring washer 10.2
5.	7MC6S-10*30	Screw M10*30
6.	659101-2001	Bushing shaft
7.	VINKL-AS16	Angle link HEYD
8.	7MC6S.10*30	Screw M10*30
9.	7FBB-10,2	Spring washer 10.2
10.	7MC6S-8*35	Screw M8*35
11.	7K6001-2Z	Ball bearing 6001-2Z
12.	669001-1102	Fastening pin aluminum. Shackle low
13.	7MC6S-6*16	Screw M6*16
14.	7BRB-M6*18	Planbricka 6,4*18*1,6
15.	7SFL-31	End 32
16.	7BRB-13.5*24	Planbricka 13,5*24*2,5
17.	7DIN-12*1.25	Nut M12*1.25
18.	669201-7000	Swivel fork rear
19.	7WHEELS-125	Wheel 125 grey track
20.	7MC6S-8*60	Screw M8*60
21.	7BRB-8.4*16	Planbricka 8,2*16*1,6
22.	7KL-6-8	Lock nut AT 6 M8
23.	659101-2000	Axle
24.	7KL-6-12	Lock nut KL 6 M12
25.	659101-1101	Drive Belt Wheels Z=60
26.	659101-2010	Distance Pipe drive wheels
27.	759201-7000 wheels	Wheels 200*50 SUPO
28.	7MC6S-6*60	Screw M6*60
29A.	259001-1100H	Drive motor including gearbox and brake right
29B.	259001-1100V	Drive motor including gearbox and brake left
30.	659101-1003	Drive belt HTD 980 5M (long) right
31.	659101-1002	Drive belt HTD 980 5M (short) left
32.	69201-1700	Handles, brake release
33.	7MC6S-5*35	Screw M5*35
34.	659101-1220	Bracket timepiece
35.	659001-1002	Cover attachment rear
36.	659101-1001	Cover mount front
37.	7K6S-8*12-SK	Screw M8*12 black chrome
38.	259201-9000V	Cover black left
39.	259201-9000H	Coat black right
40.	7K6S-8*12-SK	Screw M8*12 black chrome
41.	DEKAL	Decal circuit breaker 12A
41b.	7AFFUSE-12A	Circuit breaker 12A
42.	669001-1001	Barrels PG-powermodul Not used on later version
43.	659101-1001	drive belt wheel Z=18
44a.	249102-8010	Actuator seat lift 180mm stroke
44b.	249101-8010	Actuator Seat Lift 250mm slag
48a.	7DLX-PM75AL-B	Power Module LINX 75Amp
48b.	7PG-PM80	Power module PG R-Net 80/90Amp

Part list chassis Miniflex

48c.	7PG-VR2PM60	Power Module VR2 60Amp
49a	7DLX-GLM-BUS150A	Bus cable LINX 1.5m
49b.	7DLX. GLM-BUS200A	Bus cable LINX 2.0m
49c./52	7DLX-GLM-BUS050A	Bus cable LINX 0.5m
49d.	7PG-SA77525L15	Bus cable PGDT R-Net 1.5m
49e.	7PG-SA77525L10	Bus cable PGDT R-Net 1.0m
49f./52	7PG-SA77525L05	Bus cable PGDT R-Net 0.5m
49g	7PG SA79940	Bus Cable Extension VR2
50.	7YPC22-12	Bacteria YUASA 12V22Ah
51a.	7DLX-ACT400-A	LINX module Four actuators
51b.	7PG-R-NET-ISM-6L	Actuator module ISM PGDT R-Net

Control box

Dynamic	7DX-REM211-A	Control box LINX
R-Net	7PG-R-NETLED	Control box PGDT R-Net LED
R-Net	7PG-R-NETCJSM-S	Control box PGDT R-Net with color display

Reconditioning

Eurovema's Chairs are intended to be reused during their expected lifespan of 10 years. Reconditioning is not a complete renovation with the purpose of re-releasing the product to the market with a new life expectancy of 10 years

Cleaning

Do not use a pressure washer, do not flush with water or other liquids!

Clean the chassis with a mild detergent pH 7-12, such as a soap solution. Upholstery on upholstered parts can be cleaned with upholstery wash. Cover can be machine washed at 60°

Chassis and wheels

- ☐ All wheels are in contact with the floor and perpendicular.
- ☐ Wheel bolts tightened and thread-glued.
- ☐ The wheels roll freely and turn easily.
- ☐ The wheels do not start to flutter at high speed.

Brakes

- ☐ Test of the brakes and the brake release mechanism. Lubricated wires.

Lifting columns / actuators

- ☐ Securely attaches and does not rotate. Greased with thin oil (Miniflex 500)
- ☐ Noise level low / no rattling noise (Miniflex 500)
- ☐ Lifts all the way up with the user in it.
- ☐ Micro switch test of function, well protected (Flexmobil i6)

Batteries & Electronics

- ☐ The batteries are secure and the poles are well covered.
- ☐ All cables are well protected with heat shrink tubing and will not be pinched.
- ☐ Testing of driving electronics and chargers. Fully charge batteries.
- ☐ Correct running programs. The latest edition of programs should be used.
- ☐ Timer and main switch control. The right fuse.

Seat system

- ☐ The right seat system and combination. No glitches anywhere
- ☐ Holes for harness and belt are available and unobstructed.
- ☐ Upholstery: Clean, washcloth sewn onto cover. Seams intact, not damaged.
- ☐ Seat tilt and backrest: functional test.
- ☐ Electric actuators do not yield under pressure.
- ☐ Knobs and knobs: greased, easy-to-adjust and smooth knob
- ☐ Leg supports: greased, easy to adjust, do not scratch and do not touch the hood when changing seat height.
- ☐ Functional check.
- ☐ Other accessories: greased, easy to adjust, do not scratch.

Reconditioning

Final inspection

- ☐ All optional equipment: fits in and is easy to adjust.
- ☐ Warning labels attached. CE marked with serial number.
- ☐ Test run (all functions are tested in the end positions and the wheelchair is tested with maximum load)
- ☐ The instructions for use are available and supplied with the product.

Destruction

Products that are permanently taken out of use must be dismantled and sorted at source. Disassembly must only be carried out by an authorized technician.



Warning against the risk of crushing during disassembly.

Metal	Electronics	Combustible
Armrest mechanism	Main Unit	Armrest cushions
Back mechanism	Control switches	Loungers
Gas springs	Cables	Back cushions
Electric actuators	Controllers	Other stop details
Seat cross	Joystick Boxes	Tire
Chassis	Circuit breakers	Swivel castors without fork
Leg supports		Other plastic parts
Head rest Mechanism		
Other Metal Parts		

Batteries that are used up should be disposed of at a recycling station.

Notes

[illegible]

